



DESIGN <i>[Signature]</i>	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9339	REV. A SHEET 1 OF 1
DATE 06.06.07		TITLE 407 AFT X-TUBE SUPPORT SUBSTITUTION NTS	
A	06.06.07	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTION IIN-D206-667 REV. C OR EARLIER

REF. CANADIAN STC: SH01-5 ISSUE 2/3

REF. FAA STC: SR01304NY

It is acceptable to replace the Dart D2894-1 Center Support (1) and MS21920-24 Clamps (2) installed on the D407-667-205 Aft Crosstubes with BHT P/N 400-052-006-101 Upper Support (1), 205-050-133-101 Lower Support (1), and 205-050-134-001 U-bolts (2). These parts should be installed per section 32-28 of BHT-407-MM-5. Inspect the Dart crosstube for damage in accordance with ICA-D206-667 before installation of the Bell parts. Repair and re-finish the crosstube as required per ICA-206-667.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 06.06.07
CERT. NO.: SH01-5
ISSUE NO.: 2/3

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